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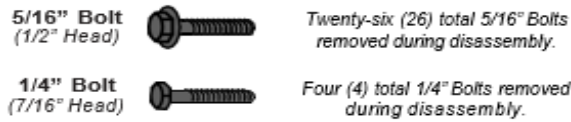


AMERICAN LEATHER

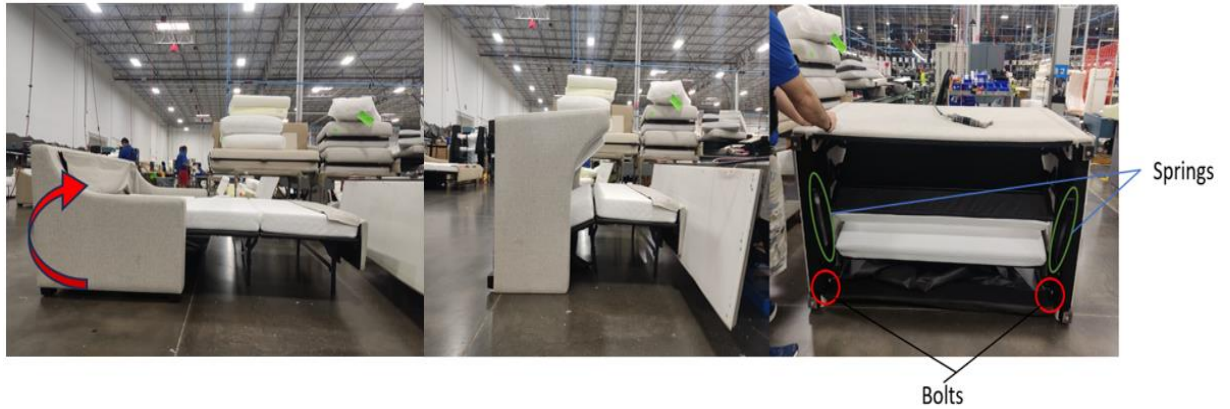
4501 Mountain Creek Parkway
Dallas, Texas 75236

Standard Operating Procedure
V9 Disassembly Instructions

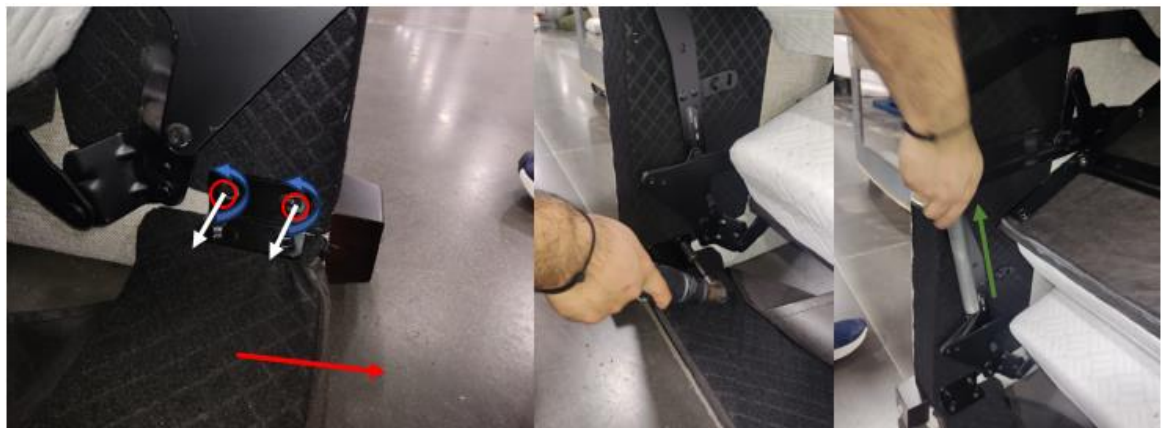
Tools needed to completely disassemble V9 comfort sleeper.



1. To begin, Open the comfort sleeper as shown. Then roll the back as indicated by the red arrow. After positioning the furniture, proceed to remove the front rail and springs



2. To remove the front rail, remove the two 1/2" bolts, as shown in the figure, on both sides of the comfort sleeper. Then remove the spring, applying force as indicated by the green arrow.



3. Then proceed to remove the back, for this, remove the three 1/2" bolts, as shown in the figure, on both sides of the comfort sleeper.



4. With the six 1/2" bolts removed (from the previous step), the back can now be lifted away from the sleeper and set aside.



5. Continue removing the support tubes, as shown in the picture and remove the indicated 1/2" bolts on each side of the sofa for two tubes. Set aside the bed section support tube.



6. Remove four 1/2" bolts on each side of the comfort sleeper that secure the back bed section to the mechanism. Start from the bottom, leaving a single top bolt on each side. Hold the back bed section while removing the last two bolts. Set the back bed section aside.



7. Then, to remove the arms, remove the two 1/2" bolts, as shown in the figure, on both sides of the comfort sleeper.



8. After the two ½” bolts on each side of the comfort sleeper are removed, set the arms aside.



9. Then position the bed, as shown in the picture, to separate the bed sections.

